

[illegible]**Ship Via:**

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		
					Setup Hrs	Run Hrs		Workcenter / Supplier Lead Time
110	Packaging 1 - Pick Kit	1 pcs		2/3/20	0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23 PC	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	

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Container No: S250099

Part: 647.7303

Job No: 204969

Serial No/Batch: S250099

Revision: n/c

Inspector:

Exp Date:

Instructions: FAA STC SR02307LA 16/Jan/2026 STA LoA RI

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					Packaging 1 - 37	
120	QC 4	1 pcs	2/3/20	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	JRB ED
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 78	
130	Packaging 3-1 - Stock - B4B	1 pcs	2/3/20	0.00 0.00	Packaging 3 - 1 - B4B	JRB ED
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	1 pcs	2/3/20	0.00 0.00	DC - 1 - B4B	DAS 21 JAN 24 2020
					DC - 2 - B4B	DAS 21
140	QC 21 - FG	1 pcs	2/3/20	0.00 0.00	QC 21 - FG - 21	DAS 21 JAN 24 2020
					QC 21 - FG - 70	DAS 21
					QC 21 - SA - 53	DAS 21

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.7303

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7303

140 - (QC21- Final Inspection - Work Order Release)

013751

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5228564
601.3011	P-Seal	1.4000 ft (1.4 ea)	110-Packaging 1 - Pick Kit	5098844
601.3119	Clevis Pin SEE P/N: <u>AN665-34R</u>	4 (4 ea)	110-Packaging 1 - Pick Kit	5239635-1
647.0112	Strut Bracket	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5203329
647.1701	Skid Deflector Assembly	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5249233
647.2511	Nut	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5208948
647.7401	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5245174
647.7501	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5234189
647.7701	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	520713X02
647.7702	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5229624x15
AN3-11A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5241218
AN316C4R	Nut, Jam	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5222999
AN44-12A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5235284
AN44-5A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5216370
AN4C7A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5222451
MS21042-08	Use MS21042L08	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5231236
MS21042-3	Nut use MS21042L3 per QSI 017	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5218152
MS21042L4	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5228833
MS21266-2N	Grommet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5157417
MS27039-08-13	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5123937
MS27039-08-16	Screw Pan HD	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	FM130388
NAS1149C0432R	Washer (AN960C416L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5233310
NAS1149F0332P	Washer (AN960-10L)	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5228811
NAS1149F0463P	Washer (AN960-416)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5201001
NAS1149F0532P	Washer (AN960-516L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	518057-11
NAS1149FN832P	Washer (AN960-8)	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5224538
NAS6603-12	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5228707
NAS6603-16	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5239669
NAS6604-66	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5235354

DAS
84
9-89

29 Items

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	601.2045	1	20	0
	601.3011	1	105	0
	601.3119 - AN665-34R	4	0	0
	647.0112	4	36	0
	647.1701	2	0	0
	647.2511	4	21	0
	647.7401	1	0	0
	647.7501	1	3	0
	647.7701	2	12	0
	647.7702	2	13	0
	AN3-11A	4	327	0
	AN316C4R	4	72	0
	AN44-12A	2	14	0
	AN44-5A	2	35	0
	AN4C7A	4	187	0
	MS21042-08	6	2	0
	MS21042-3	4	376	0
	MS21042L4	8	3,263	0
	MS21266-2N	1	25	0
	MS27039-08-13	4	236	0
	MS27039-08-16	2	57	0
	NAS1149C0432R	8	2,224	0
	NAS1149F0332P	12	4,686	0
	NAS1149F0463P	8	148	0
	NAS1149F0532P	2	1,390	0
	NAS1149FN832P	12	1,652	0
	NAS6603-12	4	95	0
	NAS6603-16	4	43	0
	NAS6604-66	4	5	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					